



TECHNICAL DATA SHEET


VILEPOX[®]/VILTER[®] systems Vilepox[®] EG-55/822 potting and casting resin system

Temporary data sheet

Application:

A two-component, fire-retardant, highly reactive epoxy system hardening at room temperature without solvents for casting and potting of parts of different size.

Characteristics:

- fire-retardant, V-0 type according to UL-94 
- with UL certification
- „H” thermal class type, 180 °C
- potted/encapsulated device is movable within very short time
- excellent mechanical properties
- excellent chemical properties
- excellent dielectric properties
- good thermal conductivity
- good thermal resistance
- convenient application features both manually and power-driven application
- solvent and halogene free system
- satisfies the requirements of RoHS

Specification of the components:

CHARACTERISTICS	STANDARD	UNIT	VALUE	
			VILEPOX EG-55/822 component „A”	VILEPOX EG-55/822 component „B”
Appearance	-	-	mixture of modified epoxy resin and fillers*	modified cycloaliphatic polyamine
Description	HSZ 003	-	light-grey or coloured liquid**	yellowish-brown, clear transparent liquid
Density (at 25 °C)	HSZ 004 (ISO 1675)	g/cm ³	1,72 - 1,77	1,03 - 1,08
Viscosity (at 25°C)	HSZ 010 (ISO 2555)	mPas	10000 - 16000	1500 - 1800
Solid content	ISO3251:2003	%	> 99,8	> 99
Flash point	ASTM D93	°C	>165	>100
Storage conditions	-	-	in tightly closed, original containers at 5-25 °C, in a dry place far from heaters	
Storage stability	-	month	min. 12	min.12
Packaging***	-	kg	30	4,2
Transport	-	-	metal can	metal can
Inflammability	-	class	III.	III.

*As sedimentation of fillers may occur, the material has to be mixed thoroughly before use.



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** Other colours are also available on request.

***Other packaging are also available on request.

Specification of the mixture:

Mixing ratio: **VILEPOX EG-55/822 component „A”** 100 parts of mass (kg)
VILEPOX EG-55/822 component „B” 14 parts of mass (kg)

CHARACTERISTICS	STANDARD	UNIT	VALUE
Gel time (at 25°C, 100 g)	HSZ 001	minutes	10 - 20
Density (at 25 °C)	HSZ 004 (ISO 1675)	g/cm ³	1,59 -1,64
Initial viscosity (at 25 °C)	HSZ 010 (ISO 2555)	mPas	10000 - 14000
Potlife: Doubling of viscosity, 100 g, at 25 °C	HSZ 010 (ISO 2555)	minutes	kb. 6

Specification of the hardened material:

CHARACTERISTICS	STANDARD	UNIT	VALUE
Shore D	ISO/ R527	-	88 - 93
Glass transition temperature, Tg (DSC)	ISO 11357-2	°C	50 - 60
Dielectris strength at 25°C	IEC 243	Kv/mm	> 12
Surface resisitivity	IEC 93	Ω (Ohm)	> 10 ¹⁵
Volume resisitivity	IEC 93	Ω x cm	> 10 ¹⁴

Information on application:

1. In case of manual application:

- During mixing the temperature of the components should be between 15-25 °C.
- Casting process should be begun by preparing the workpieces in a quantity, that is casted with resin obtained by one mixing within potlife (doubling of viscosity). **Attention!** The pot life is only 6 minutes so the time of application is very short!
- Component „A” should always be stirred up thoroughly before use to avoid possible sedimentation.
- Prescribed mixing ratio has to be respected at every mixing.
- After pouring together, the two components have to be mixed accurately till receiving absolute homogeneity.

2. In case of automatic application:



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- According to the machine specific instructions.
- For cleaning the tools and brushes Vilepox H-1 should be used.

Labour safety information:

- **During work:** Closed working-clothes, safety glasses and gloves have to be worn.
- **Skinprotection:** A skin-protective cream has to be applied on hands before starting work.
- **Removing the material from the skin:** The material has to be absorbed with a dry clothes or paper and the skin has to be washed with soapy warm water and dried, then creamed with a protective cream afterwards. The dirty paper or clothes used for absorption should be disposed to a plastic container or sack.
- **Ventilation:** Give adequate ventilation to the premises where the product is stored and/or handled. Workers should avoid breathing in the vapours.
- **First-aid:** In case the material gets to the eyes, they should be rinsed thoroughly with water for 15 minutes and the worker should see a doctor as soon as possible. From skin the material should be removed as above.
- Contaminated clothes should be taken off immediately. In case somebody feels unwell after breathing in vapours he has to be taken on open air and see a doctor as soon as possible.
- **Labour safety and environmental information is detailed in the „Safety data sheets” of the components.**

UL registered number: **E338747**

The information contained in this data sheet has been collected on the basis of our best engineering knowledge, however, it is not intended to provide any legal commitment.



April, 2016
Vilepox® EG-55/822 EN1