



TECHNICAL DATA SHEET

Vilepox EG-11 Fire-retardant casting system

Field of application: A two-component, fire-retardant, casting and potting system hardening at room temperature without solvents. Casting and potting of parts of different size. Hardens at room-temperature.

Benefits:

- fire retardant V-0
- free of halogens
- excellent mechanical properties
- excellent chemical properties
- excellent dielectric properties
- good thermal conductivity
- good thermal resistance
- convenient application properties
- a system free of solvents

Specification of the components

	Vilepox® EG-11 „A”	Vilepox® EG-11 „B”
Characteristics	Modified epoxy resin containing inorganic fillers, free of solvents	Mixture of organic polyamines, free of solvents.
Appearance	light, creamy liquid*	yellowish or clean, transparent liquid *
Density, g/cm³ (at 25 °C)	1,60-1,70	0,93-0,97
Viscosity , mPas (at 25 °C)	5 000-9 000	30-70
Flash point, °C	>100	
Non-volatile matter content, %	99	
Gardner colour no.		< 3
Shelf-life	min. 9 months**	min. 12 months
Storage	in tightly closed, original containers at 5-25°C, in a dry place far from heaters	
Flammability	III. grade	III. grade

* on special request other colours are also available

Specification of the mixture

Mixing ratio:

Vilepox EG-11 component „A”
Vilepox EG-11 component „B”

100,0 parts of mass (kg)
12,0 parts of mass (kg)



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	Properties of the mixture:
Gel time at 25°C, 100g, min	70-110
Initial viscosity at 25 °C, mPas	1600-3000
Pot life: untill receiving double viscosity (50g, 25°C, min) untill receiving tripple viscosity (50g, 25°C, min)	appr.26 appr. 39
Hardening time at room temperature, hours	appr. 24
Time of complete hardening at room temp, days	7

	Properties of the hardened material:
Bending strength, N/mm ²	min. 40
Compressive strength, N/mm ²	min. 80
Tensile strength, N/mm ² :	min. 45
Shore D hardness	76-80
Combustability	V-0, 6 mm
Martens value, °C	68-75
Water absorbtion, at 25°C, %	0,2-0,3
Dissipation factor,tgu , at 20 °C, 1 kHz	0,27
Dissipation factor,tgu 85 °C, 1 kHz	0,7
Dielectric strength at 25°C kV/mm	min. 24
Specific surface resistivity Ohm	min. 5x10 ¹⁴
Specific volume resistivity, Ohmxcmm	min. 5x10 ¹³

Labour safety information

During work: Closed working-clothes, safety glasses and gloves have to be worn.

Skinprotection: A skin-protective cream has to be applied on hands before starting work.

Removing the material from the skin: The material has to be absorbed with a dry clothes or paper and the skin has to be washed with soapy warm water and dried. Afterward it has a protective cream has to be used. The dirty paper or clothes used for absorbtion should be disposed to a plastic container or sack.

Ventilation: The working place has to be ventilated 3-5 times an hour. Workers should avoid breathing in the vapours.

First-aid: In case the material gets into the eyes, they should be rinsed thoroughly with water for 15 minutes and the worker should see a doctor as soon as possible. From skin the material should be removed as above. Contaminated clothes should be taken off immediately. In case somebody feels unwell after breathing in vapours he has to be taken on open air and see a doctor as soon as possible.

Labour safety and environmental information is detailed in the „Safety data sheets” of the product.



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Information on application

- During mixing the temperature of the components should be between 20-25 °C. At higher temperature the gel time shortens and the warming during bonding increases, that makes work more difficult. At lower temperature the gel time is longer and viscosity is higher, warming during bonding decreases.
- Casting process should be begun by preparing the workpieces in a quantity, that is casted by one mixing during max. 60 minutes.
- Component „A” should always be stirred up thoroughly before use to avoid possible sedimentation.
- Prescribed mixing ratio has to be respected at every mixing.
- After pouring together, the two components have to be mixed accurately till receiving absolute homogeneity.
- Because of heat evolution during bonding of the resin the mixture warms up. Therefore the mass of the material mixed at the same time has to be below 28 kg.
- For cleaning the tools and brushes Vilepox H-1 should be used.

The information contained in this data sheet has been collected on the basis of our best engineering knowledge, however, it is not intended to provide any legal commitment.

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