



Ultifil Range

Technical Guide To Selection

AEV

Marion Street
Birkenhead
Wirral
United Kingdom
CH41 6LT

Tel: +44 (0)151 647 3322
Fax: +44 (0)151 647 3377
Email: aev@aev.co.uk
Web: www.aev.co.uk

AEV Iberica

St. Puig i Pidemunt, 16, corn.
st. francisc Layret
Mataró 08302
Barcelona
Spain

Tel: + 34 93 755 60 92
Fax: + 34 93 755 60 93
Email: info@aeviberica.com
Web: www.aeviberica.com

AEV Asia Sdn Bhd

No 13 Jalan Meranti Puchong
D'25 @ Meranti Puchong
47120 Dengkil, Sepang,
Selangor DE,
Malaysia

Tel: +603 8066 5680
Fax: +603 8066 3680
Email: info@aev.com.my
Web: www.aevasia.com



Polyurethane and Epoxy Encapsulating Resins

Potting & Casting Resins
Thermal Class B,F & H
Variety Of Applications



		PROCESSING INFORMATION								CURED PROPERTIES								SPECIAL PROPERTY		TYPICAL APPLICATION	
		UL QMFZ2 File E174454	S.G Base	S.G Mix	Mix ratio	Mix ratio	Viscosity mixture	Usable life	Colour	Hardness	Tensile Strength	Elongation at break	Dielectric strength	Dielectric constant	Flame retardant	Water absorption	Thermal conductivity				
			G/cm ³	G/cm ³	Parts by volume	Parts by weight	Poise @ 25°C	500 gms mass mins @ 21°C		Shore D / A	ASTM D- 638 N	ASTM D- 638 %	IEC 60243 Kv / cm	IEC 60250 @ 50Hz	UL 94 (UL recog- nised)	ISO 62 % @ 23°C	W/mK				
POLYURETHANE POTTING RESINS	010		1.3	1.26	3.8:1	4:1	18	75	Black	85A	11	55	176	4.5	-	0.21	0.22	Resilient, medium to low viscosity general purpose potting	PCB, transformers, electronics		
	010X-#		1.45	1.4	3.95:1	4.6:1	35	5	Off-white Blue, black	90A	13	44	160	4.5	-	0.21	0.28	Cost effective volume fill	Transformers, yellow box		
	025		1.5	1.45	4:1	4.88:1	18	60	Black	90A / 50D	15	95	200	5.3	VO	0.18	0.45	Flame retardant resilient low viscosity material, where high thermal conductivity and high elasticity is needed	PCB, transformers, electronics		
	041	UL94 V0 UL746B	1.56	1.5	3.5:1	4.4:1	22	10	Black	85D	32	8	189	4.5	VO	0.16	0.45	Flame retardant, rigid, general purpose potting UL RTI 115°C	Toroidal transformers, Capacitors		
	050N	UL94 V0	1.53	1.46	3.95:1	4.77:1	25	Various	All colours	75D	27	22	206	4.6	VO	0.18	0.32	Flame retardant, semi-rigid general purpose potting	Linear motors, transformers, Toroids, small magnets		
	050AD		1.56	1.49	5.32:1	6.78:1	8	20	Grey	75	9	64	195	4.5	-	0.2	0.43	Minimal pressure on inserts, lower shrinkage, and excellent adhesion for sealing to metal cases	Encapsulation, sealing and potting of electronic components		
	060		1.5	1.45	8:1	10:1	20	15	Off-white	75A / 12D	8	62	160	4.4	-	0.21	0.31	Flexible for stress sensitive components and re-enter ability	Ferrite cores, PCB, electronics, small transformers		
	060FR		1.71	1.62	6:1	8.5:1	55	5	Black	90A / 42D	13	48	160	4.9	VO	0.21	0.42	Flame retardant resilient, good heat dissipation	Large transformers, LV lighting		
	060XT		2.0	1.87	5:1	8.13:1	80	10	Black	55D	13	35	155	5.4	-	0.24	1.02	High thermal conductivity	Transformers that require heat dissipation		
CLEAR CAST	PU570		1.05	1.13	1:1	1:1.5	14	10	Clear (water white)	50	N/A	70	15	N/A	-	<1.5%	N/A	Clear, room temperature cure, flexible, UV Stable	LED encapsulation, sealing and potting of electronics		
	PU670 H6		1.1	1.09	0.73:1	0.75:1	< 5	10	Clear (water white)	85	55	9	15	N/A	-	<1.5%	N/A	Clear, room temperature cure, high glass transition temperature and UV stable	LED encapsulation, sealing and potting of electronics		
EPOXY POTTING RESINS	U2004		1.1	1.1	3:1	3.3:1	2	45	Clear	82D	47	5	182	4.3	-	0.12	0.22	Low viscosity, thermal shock resistance, class F	Transformers, electronics, small brake coils		
	U2004B		1.1	1.1	3.6:	4:1	2	45	Black	80D	45	6	168	4.5	HB	0.14	0.22	Low viscosity, thermal shock resistance, class F	Transformers, electronics, small brake coils		
	UF810		1.8	1.7	8.75:1	15:1	120	90	Blue	87D		4	160	4.9	-	0.18	0.46	General purpose potting	Coils, general in-fill		
	UF810NL	UL94 V0	1.78	1.6	3.5:1	6.25:1	40	40	All colours	87D	50	2	180	4.7	VO	0.16	0.44	Flame retardant potting of electronic transformers	Small to medium transformers		
	UF810STB	UL94 V0	1.87	1.79	10:1	19.8:1	45	45	Black	88D	55	1	200	5.4	VO	0.18	1	High thermal conductivity, flame retardant, Class H	Ballasts, heat sinks		
	UF814		1.18	1.11	1.73:1	3:2	20	?	Black	70D	35	3	250+	3.4	-	0.15	TBC	Flexible, semi-rigid with good adhesion to XLPE, PVC nylon and all metals.	Cable jointing compound		
	UF815		1.05	1.05	2:1	2:1	10	25	Clear	60A	1	45	270	6.2	-	0.18	0.23	Low viscosity, flexible Epoxy resin system. Can be re-enterable for repair	Connectors, sensors		
	UF2004TCB	UL94 HB	1.77	1.65	5:1	9:1	45	45	Black / Grey	89D	52	4	190	4.8	HB	0.16	0.7	Good thermal conductivity, thermal shock resistance, Class H	Linear motors, transformers, Toroids, small magnets		
	UF2114TC#	UL94 HB	1.82	1.68	5.5:1	10:1	25	180	All colours	85D	65	1	190	5.2	HB	0.15	1	High thermal conductivity. Resilient & class H with good surface finish. Available in all RAL colours.	Linear motors, transformers, Toroids, small magnets		
	UF2040R		1.73	1.65	5:1	9:1	45	120	White	50D	52	11	190	5.5	HB	0.11	0.6	Flexible for large castings and thermal shock resistance	Large Magnets, Hybrid motors		

All UL recognised products are available for adoption from UL 1446 systems for Class F and Class H under AEV file number E321249